Date:

Wednesday, 17/09/2008 2:41:54 PM

User:

Julie Lecocq

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number**

: 42068

: 13586

P.O. Number

This Issue

: 17/09/2008 Prsht Rev.

: NC

First Issue : // **Previous Run**

S.O. No. :

Type : R&D THERMOFORMING **Part Number**

Drawing Name

: D38222

Drawing Number Project Number

: D38222 PROTOTYPE

Drawing Revision Material

PROTOTYPE : Kydex 6185 (TBD)

: VERTICLE TUNNEL R/H

Due Date

: 03/10/2008

Qty:

1 Um: Each

Written By

Checked & Approved By

Comment

: Est. A

08/09/17 New Issue

DL

Additional Product

PROTOTYPE

Job Number:



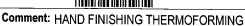
Seq. #:

Machine Or Operation:

Description:

1.0 HAND FINISH TH HAND FINISHING THERMOFORMING





1) Machine set up

M 109298

08.09.18

2.0

3.0

HAND FINISH TH

AND FINISHING THERMOFORMING





08.09.18.

Comment: HAND FINISHING THERMOFORMING

1) Cut sheet to required blank size

THERMOFORMING MACHINE

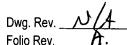






Comment: THERMOFORMING MACHINE

Thermoform as per Dwg. D3822-2and folio (FTA 9074 Prototype) using tool DT 9074



DL 08.09.18.

4.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE







Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Visually inspect for proper formation of each part

St 08.09.18

Dart Aerospace	≥ Ltd
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W/O:			WO	RK ORDER CHANG	GES					
DATE	STEP	EP PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:		PAR #:	Fault Category: NCR: Yes No DQA:				Date: _			
	R	esolution:	Disposition:			: N/C C	losed:	Date:		
NCR:			WORK ORDE	R NON-CONFORM	ANCE	E (NC	R)			
DATE	STEP	Description of NC Section A	Corrective Action Sect					ation	Approval	Approval
			Initial Chief Eng	Action Description Chief Eng		Sign & Section C		on C	Chief Eng	QC Inspector
							E			

NOTE: Date & initial all entries

Date: Wednesday, 17/09/2008 2:41:55 PM •Úser: ` Julie Lecocq **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: VERTICLE TUNNEL R/H Job Number: 42068 Part Number: D38222 Job Number: Seq. #: **Machine Or Operation: Description:** 5.0 QC8 SECOND CHECK Comment: SECOND CHECK 6.0 HAND FINISH TH HAND FINISHING THERMOFORMING **Comment: HAND FINISHING THERMOFORMING** 1) Trim to Finished Dimensions QC2 7.0 Comment: INSPECT PARTS AS THEY COME OFF MACHINE Check dimensions to ensure conformity to drawing tolerances. 8.0 QC5 INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP 9.0 **PACKAGING 1** PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 10.0 FINAL INSPECTION/W/O RELEASE QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion 00x14 U 08,1216

										
W/O:			WC	ORK ORDER CHANG	SES					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	e Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No:		PAR #:	Fault Category: NCR: Yes			s No	No DQA: Date:			
Resolution:			Disposition	Disposition: 0			QA: N/C Closed:			
NCR:		,	WORK ORD	ER NON-CONFORM	ANCE (N	CR)				
DATE	STEP	Description of NC Section A		tion B	Ve	rification	Approval	Approval		
	SIEP		Initial Chief Eng	Action Description Chief Eng	Sig Da		Section C	Chief Eng	QC Inspector	
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NOTE: Date & initial all entries